

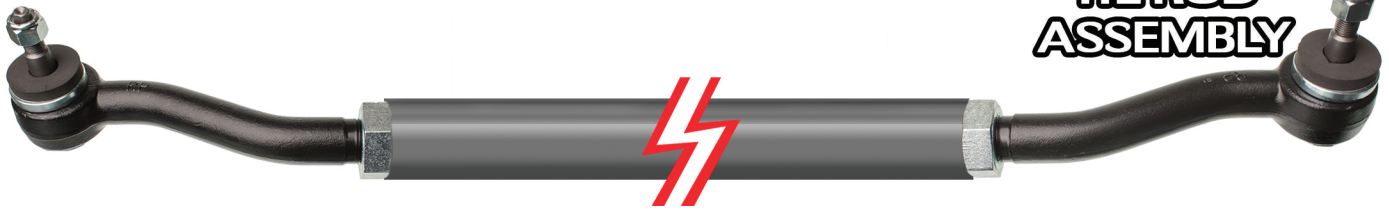


JEEP JK STEERING KIT

**FIG. 1a
DRAG LINK
ASSEMBLY**

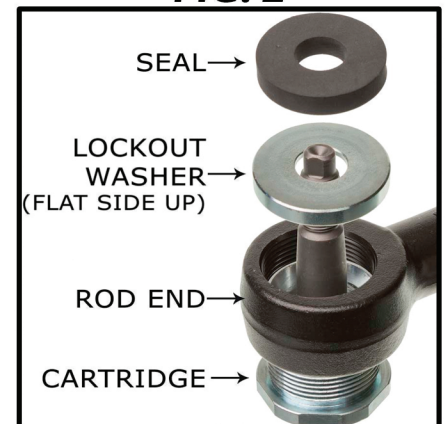


**FIG. 1b
TIE ROD
ASSEMBLY**



1. Measure lengths (center of stud to center of stud) of existing drag link and tie rod assembly.
2. Apply anti-sieze to drag link forging threads. Thread jam nuts onto forgings, and thread forgings into the sleeve as shown in Fig. 1a.
3. Repeat step 2 for tie rod assembly (Fig 1b).
4. Apply supplied anti-sieze to cartridge housing threads, thread cartridges into forgings, and torque to 120 ft/lbs using a 2" socket.
5. Adjust assemblies to match measurements taken in step 1.
6. Install **dust boots** on **drag link** ends. Install **lockout washers** and seals on **tie rod** ends (as shown Fig. 2).
CAUTION: Do not install lockout washers on drag link!
7. Install assemblies, and tighten nylon lock nuts. Torque lock nuts to **63 ft/lbs** at steering arms, and **77 ft/lbs** at the pitman arm.
8. Perform front end alignment, and tighten jam nuts.

FIG. 2



TIE ROD ENDS