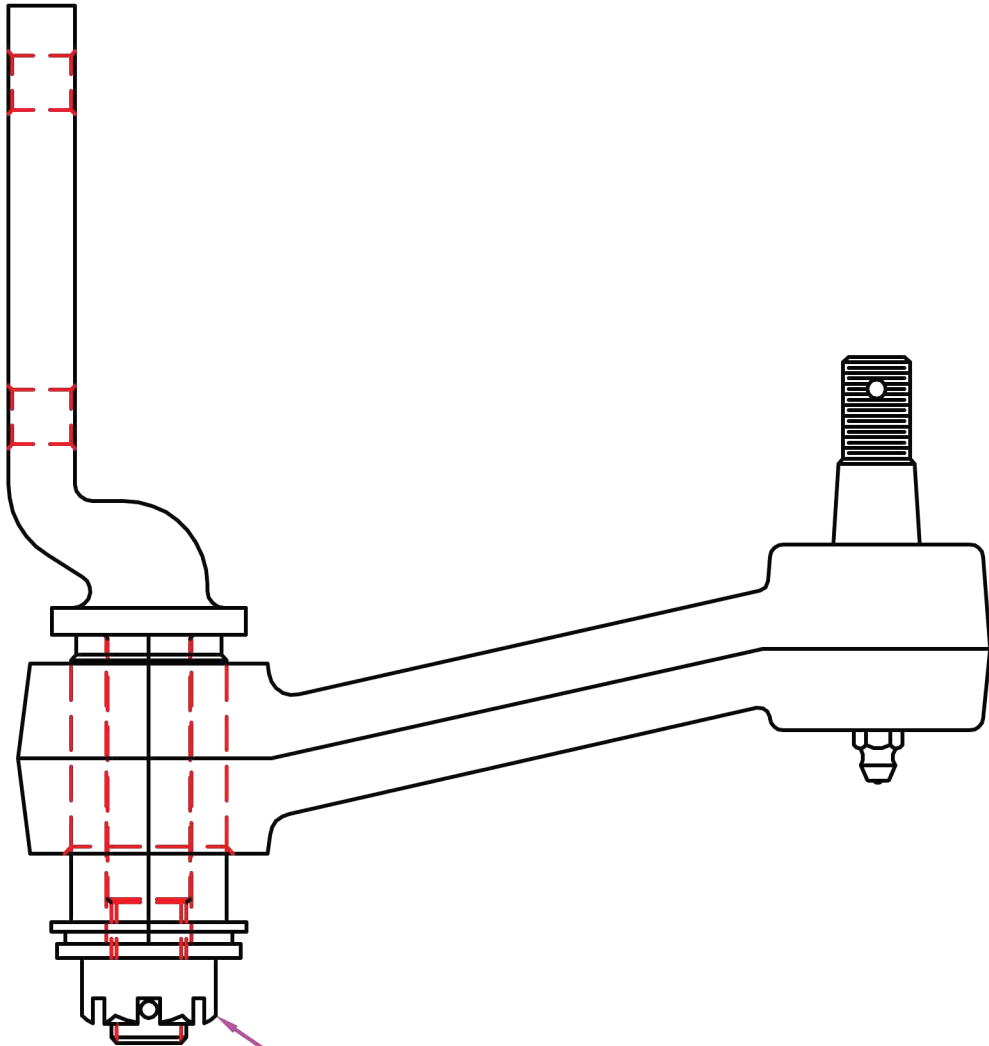


20204/20208 IDLER ARM



TORQUE NUT TO 70FT. LBS. CONTINUE TO TIGHTEN UNTIL COTTER PIN LINES UP.