

RP20116

PITMAN ARM INSTALLATION INSTRUCTIONS



OEM STYLE
with keyways



RARE PARTS DESIGN
without keyways

1. Center steering wheel and point wheels straight ahead.
2. Remove old pitman arm.
3. Install RARE PARTS pitman arm & torque sector shaft nut to **250 ft lbs**
4. Insert grease fitting and grease with a high quality EP grease like AMSOIL synthetic.