

# RP15249

REAR UPPER CONTROL ARM BUSHING  
REAR UPPER REARWARD POSITION

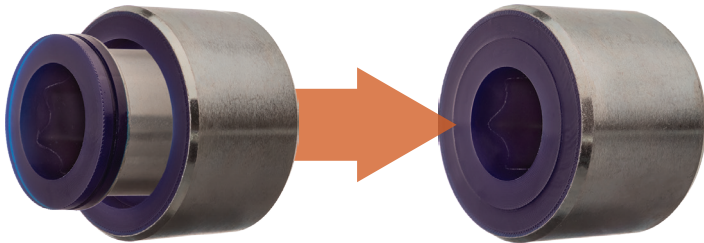
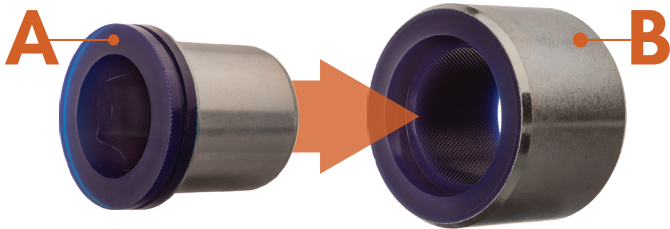
**RARE PARTS**<sup>®</sup>  
STEERING & SUSPENSION

DIAMOND SERIES<sup>®</sup> FAB SERIES<sup>®</sup> G<sub>2</sub> NEXT GEN

## Thank You for choosing Rare Parts, Inc. Rear Control Arm Bushing Kit for your GM<sup>®</sup> vehicle!

Please read this document completely before starting installation. Installation must be completed by a qualified automotive technician with proper tools. Refer to vehicle manufacturer's service manual for all fastener torque requirements.

### RP15249 CONTROL ARM BUSHING KIT



#### PACKAGE CONTENTS

|              |                  |             |
|--------------|------------------|-------------|
| QTY <b>2</b> | BUSHING <b>A</b> | INNER (HEX) |
| QTY <b>2</b> | BUSHING <b>B</b> | OUTER       |

RP15249 REAR CONTROL ARM BUSHING fits these Chevrolet vehicles:

|           |                          |
|-----------|--------------------------|
| 2017-2014 | CHEVROLET SS (6.2L)      |
| 2017-2011 | CHEVROLET CAPRICE (6.0L) |
| 2017-2012 | CHEVROLET CAPRICE (3.6L) |

#### MANUFACTURER NOTES

Polyurethane Bushings **MUST** be installed on both sides of the vehicle.

This kit contains **2 pairs** of Rear Control Arm Bushings to complete install on both sides of the vehicle.

### Have Questions? We're here to help!

For product support, please contact our Steering & Suspension Specialists

+1-800-621-2005    RPARTS@rareparts.com    RAREPARTS.com

Thank You for choosing **Rare Parts, Inc. Steering & Suspension**

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## INSTALLATION INSTRUCTIONS

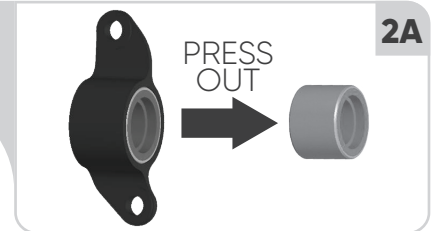
[WWW.RAREPARTS.COM/INSTRUCTIONS](http://WWW.RAREPARTS.COM/INSTRUCTIONS)



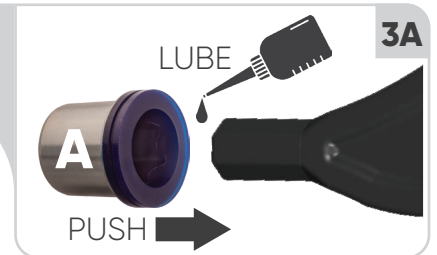
- 1** Lift and support the vehicle on Jack Stands or Hoist. Remove Upper Control Arms from vehicle (See **1A**).



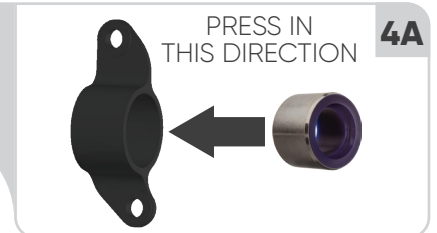
- 2** Remove worn Bushing Shell from Control Arm Bracket using Hydraulic Press (See **2A**).



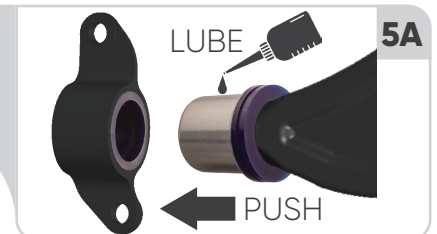
- 3** Lubricate Hexagonal Hole in Bushing A and fit Bushing A onto Hexagonal Shaft on Control Arm (See **3A**).



- 4** Press Bushing B into Control Arm Bracket using Hydraulic Press. Bushing B Shell must be flush with the edge of the Bracket facing the Control Arm (See **4A**).

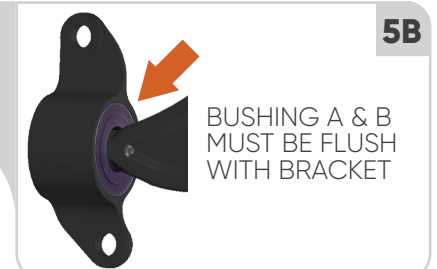


- 5** Lubricate Bushing A Outer Steel Shell. Push Bushing A into Bushing B until both bushings are flush in the Control Arm Bracket (See **5A**).



- !** **IMPORTANT**  
Bushings A & B must be flush with the Control Arm Bracket facing the Control Arm when installed correctly (See **5B**).

- 6** Re-install Upper Control Arms. Tighten all fasteners to vehicle manufacturer's torque specifications. Align vehicle before operating.



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