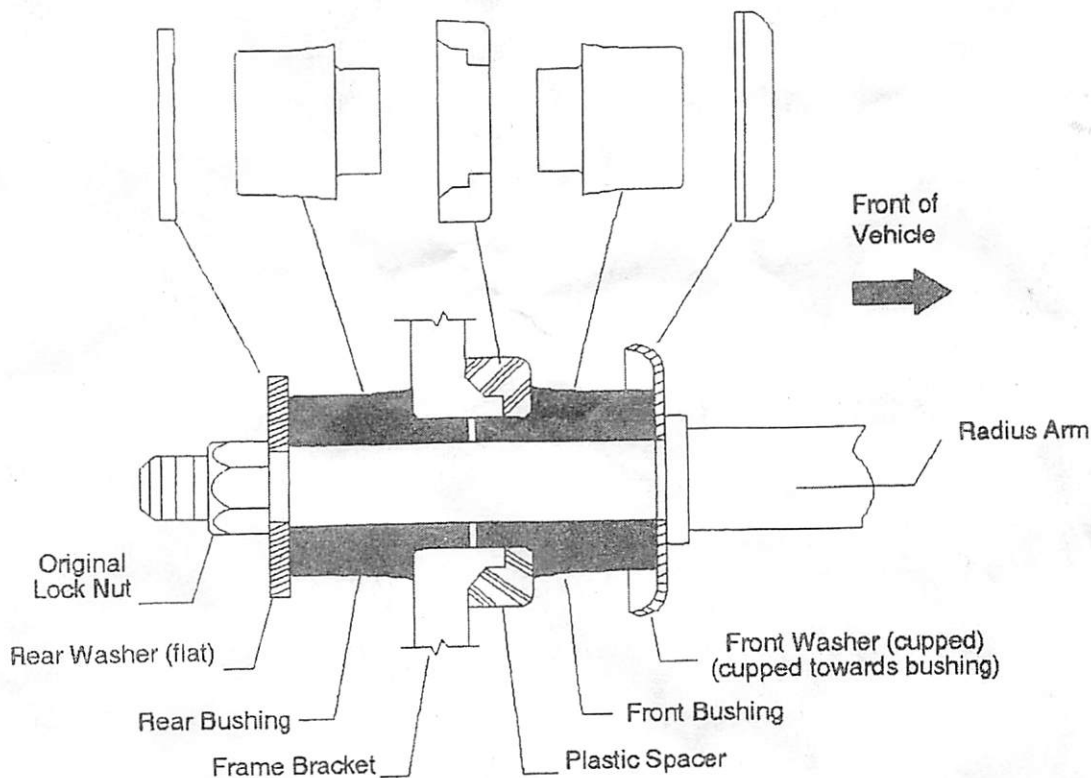


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## INSTALLATION INSTRUCTIONS FOR RADIUS ARM BUSHING ASSEMBLY



### **IMPORTANT: FRAME BRACKET MUST BE REPLACED IF BENT AT LIP.**

1. Remove lock nut, rear washer and rear bushing from frame bracket end of radius arm.
2. Remove bracket to frame attaching bolts and remove bracket, spacer ring, front bushing and front washer from radius arm.
3. Position new spacer ring supplied on front side of bracket and insert new front bushing into hole through the spacer ring and bracket. Install front washer (cupped towards bushing) on radius arm and slide front bushing with spacer ring and bracket onto radius arm. Next, position new rear bushing on rear side of frame bracket with rear washer. Use original lock nut on end of radius arm, but do not tighten.
4. Make certain that bushings are properly inserted into hole in spacer ring and bracket, then attach bracket to frame using original bolts. Torque bolts to 75-90 ft. lbs.
5. Torque lock nut on end of radius arm to 100 ft. lbs.
6. Check front-end alignment and adjust toe-in if required.

NOTE: The parts contained in this kit are designed to replace the worn or non-functional original equipment parts in the vehicles as produced by the car factory. These parts are not designed for installation on vehicles where the suspension and/or steering systems have been modified for racing, competition or any other purpose.