

INSTRUCTION SHEET FOR 15104

THIS PART IS NOT THE SAME IN APPEARANCE AS THE ORIGINAL PART.

This kit is designed to install a new wear surface on the spindle which is normally worn and would require the spindle to be replaced.

INSTALLATION PROCEDURE

1. Remove the original spindle(A) and control arm as per American Motors Shop Manual
2. Disassemble and remove the lower trunion.
3. Clean the worn thread on the spindle(A) thoroughly.
4. Place the lock washer(B) on the spindle(A) and apply lock tight to the threaded area.
5. Thread the threaded adapter(C) on to spindle(A) and torque to 60 ft-lbs.
6. Thread the lock plug(D) in and tighten as tight as possible.
(The threaded adapter(C) with the lock plug(D) is to be locked to the spindle and should never turn on the spindle)
7. Thread the trunion(E) on the threaded adapter(C), then back the trunion off one full turn
8. Reassemble the spindle (A), new bushings and control arm as per the American Motors Shop Manual
9. Thoroughly grease the unit.

IMPORTANT INFORMATION
SEE OTHER SIDE.

